

DOOR FINISHING INSTRUCTIONS

Preparation

Clean all dirt, grease and wax using paint thinner or mineral spirits. Allow to dry thoroughly.



APPLICATION: Stir thoroughly before and during application. Work on one section at a time.

- Grained Embossed Surfaces (Fiberglass, Steel and Masonite®): DO NOT SAND bare surface. Sanding may damage the door surface. On fiberglass doors, apply using a lint-free cloth in a circular motion (like you apply shoe polish), working the stain into the embossed grain pattern. Next, use your stain cloth to smooth the stain in the direction of the simulated grain. On embossed masonite and steel doors, apply using a synthetic bristle brush. Use a dry soft-bristle brush to feather out lap marks. Allow to dry thoroughly.
- On smooth surface Steel Doors or Painted Surfaces: Use the ZAR Graining Tool. Follow manufacturer's directions.

DRYING: On non-wood surfaces such as steel and fiberglass doors allow to dry 24 hours before top coating with a polyurethane. Drying conditions may vary due to temperature and humidity.



ZAR Ultra Max Wood Stain can be top coated with any formula of **Premium Quality ZAR® Polyurethane** for lasting beauty and protection.

ULTRA Max

WOOD STAIN

*Color Selection &
Application Guide*





ZAR® ULTRA MAX OIL MODIFIED WOOD STAIN interior formula applies easily and penetrates evenly for rich, uniform color. Ideal for furniture, hardwood floors, woodwork and wood, metal or fiberglass doors.



Core/Shell Technology provides the deep tones of an oil-based stain with the low odor, fast drying and easy clean-up of a water-based stain.

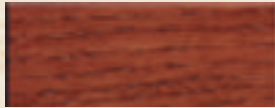


In addition, the **Advanced Green Phase Resin Dispersion Technology** utilizes environmentally friendly resins that result in a VOC compliant product.

WOOD STAIN SELECTION



190 BRAZILIAN CHERRY



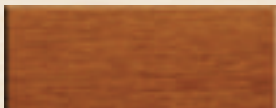
191 CAYENNE PEPPER



192 ESPRESSO



193 EBONY



194 JAMAICAN RUM



195 WHEAT

196 TINT BASE

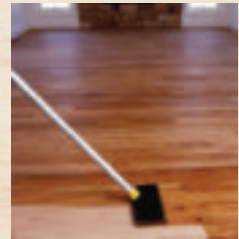
Available for custom coloring and for use as an optional wood conditioner.



STAIN APPLICATION

Prepare Wood Surface Before Staining

- Strip previously finished surfaces to bare wood.
- Fill holes and cracks with ZAR® Wood Patch or a suitable wood filler that does not contain wax or stearates.
- Sand well using 120-150 grit sandpaper and wipe clean with a tack rag or microfiber cloth.
- Surface must be free of dirt, grease and wax.
- Optional: Seal soft open-grained woods or end grain with ZAR Ultra Max Wood Stain Tint Base.



APPLICATION: Stir thoroughly before and during application. Apply liberally using a synthetic bristle brush. Apply ZAR ULTRA MAX Wood Stain in the direction of the grain of the wood. The brush should be saturated with the wood stain to help ensure controlled penetration of the stain and prevent lap marks. Wipe off excess wood stain using a clean lint-free cloth.



1. Sand surface with 120–150 grit sandpaper until smooth. Wipe clean with tack cloth.



2. Apply stain evenly with a synthetic bristle brush. Wipe off excess. Let dry 2-3 hours.



3. If darker color is desired, sand lightly with fine sandpaper, wipe clean and apply second coat.

NOTE: Differences in resin technology may affect application and absorption. Do not intermix ZAR Oil Modified Wood Stain with ZAR "Original Formula" Oil-based Wood Stain.

DRYING: Allow to dry 3 hours on wood surfaces. Drying conditions may vary due to temperature and humidity.

CLEAN-UP: Clean-up with warm soapy water.

COVERAGE: Approximately 400 sq. ft. per quart.

THINNING: DO NOT THIN.